

Dist	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET TOTAL NO. SHEETS

*Raymond Don Isztog*  
 REGISTERED CIVIL ENGINEER

October 30, 2015  
 PLANS APPROVAL DATE

THE STATE OF CALIFORNIA OR ITS OFFICERS  
 OR AGENTS SHALL NOT BE RESPONSIBLE FOR  
 THE ACCURACY OR COMPLETENESS OF SCANNED  
 COPIES OF THIS PLAN SHEET.

ANNULAR AND HELICAL PROFILE

COUPLING TYPE	PIPE CORRUGATION	PIPE SIZE	W OR A	PIPE WALL THICKNESS				BAND THICKNESS				ANGLE								
				CSP		CAP		STRAP THICKNESS	BOLTS Dia	BAR Dia	BAR YIELD STRENGTH	DIMENSIONS		BOLTS (No.- Dia)		RIVETS ANGLE TO BAND		SPOT WELDS ANGLE TO BAND		
				CSP	CAP	CSP	CAP					CSP	CAP	CSP	CAP	CSP	CAP	CSP		
TWO PIECE INTEGRAL FLANGE	1 1/2' x 1/4"	6"	7"	0.064"-0.168"		0.052"														
	1 1/2' x 1/4"	8"-10"	7"	0.064"-0.168"	0.060"-0.164"	0.064"	0.060"													
ANNULAR	2 2/3" x 1/2"	THROUGH 24"	12"	0.064"-0.168"	0.060"-0.164"	0.064"	0.060"							2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"
HUGGER	2 2/3" x 1/2" REROLLED END	THROUGH 24"	10 1/2"	0.064"-0.168"		0.064"		0.079"	1/2"	7/8"	32 ksi									

NOTES:

- For helically corrugated coupling bands, the connection angles may be oriented parallel to the pipe axis, provided connecting holes are slotted lengthwise sufficiently to allow adjustment for the helix angle.
- Tension strap may be connected to band with either spot welds or fillet welds that develop minimum required strength of strap.
- Use 1/4" gage line dimension on attached angle leg for rivets and spot welds.
- Band thickness shall not be less than:
  - 3 standard thicknesses lighter than the thickness of the pipe for Corrugated Steel Pipe.
  - 2 standard thicknesses lighter than the thickness of the pipe and in no case lighter than 0.060" for Corrugated Aluminum Pipe.
- Dimensions, thicknesses and strengths shown are minimum.
- For pipe arches use same width band as for round pipe of equal periphery.
- Fillet welds of equivalent strength may be substituted for spot welds or rivets.
- Spot welds shall develop minimum required strength of strap.
- Pipe with rerolled ends having at least two 2 2/3" x 1/2" annular corrugations at each end with or without an upturned flange may be connected with any of the annular coupling bands shown for pipe of the same diameter and wall thickness and having 2 2/3" x 1/2" corrugations.
- For down drain applications, two piece integral flange couplers shall have factory applied sleeve type rubber gaskets with a minimum length of 7" measured along the length of the pipe.

SPIRAL RIB PROFILE

COUPLING TYPE	PIPE CORRUGATION	PIPE SIZE	W	PIPE WALL THICKNESS				BAND THICKNESS				ANGLE								
				SSRP		ASRP		STRAP THICKNESS	BOLTS Dia	BAR Dia	BAR YIELD STRENGTH	DIMENSIONS		BOLTS (No.- Dia)		RIVETS ANGLE TO BAND		SPOT WELDS ANGLE TO BAND		
				SSRP	ASRP	SSRP	ASRP					SSRP	ASRP	SSRP	ASRP	SSRP	ASRP	SSRP		
ANNULAR	2 2/3" x 1/2" * REROLLED END	24"	12"	0.064"-0.168"	0.060"-0.164"	0.064"	0.060"							2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"
HUGGER	2 2/3" x 1/2" * REROLLED END	24"	10 1/2"	0.064"-0.168"		0.064"		0.079"	1/2"	7/8"	32 ksi									

\* See Note 11.

11. All profiles of Spiral Rib Pipe (3/4" x 3/4" ribs at 7 1/2" pitch and 3/4" x 1" ribs at 11 1/2" pitch in both steel and aluminum and 3/4" x 1" ribs at 8 1/2" pitch in steel only) shall be manufactured with rerolled ends. Corrugation profile of the rerolled ends shall be 2 2/3" x 1/2" annular corrugations with a minimum of two full corrugations at each end.

STATE OF CALIFORNIA  
DEPARTMENT OF TRANSPORTATION

**CORRUGATED METAL PIPE  
COUPLING DETAILS No. 7  
DOWNDRAIN**

NO SCALE

**D97G**