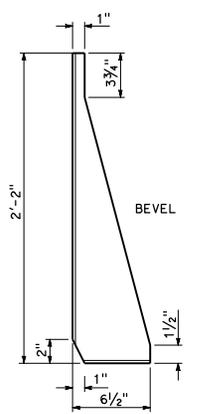
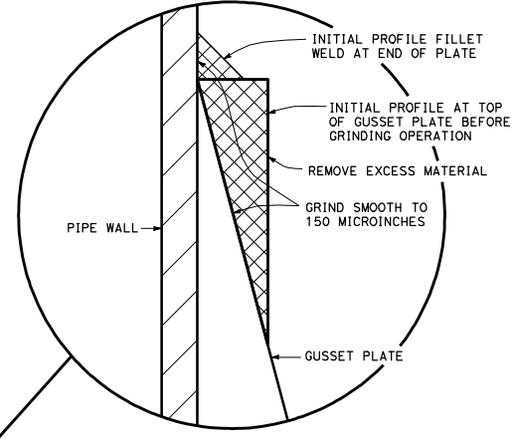
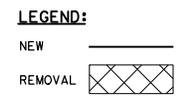
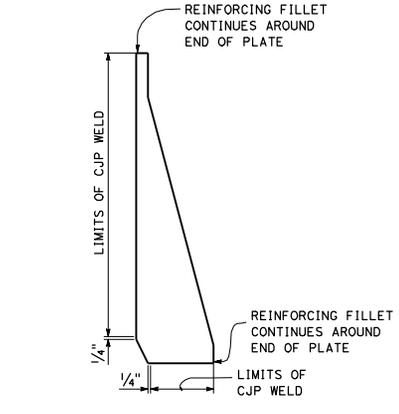


WELD DETAILS

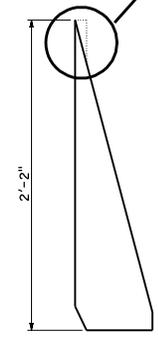
- NOTES:**
1. All gussets to be same height.
 2. Provide a smooth transition from gusset plate to tube.



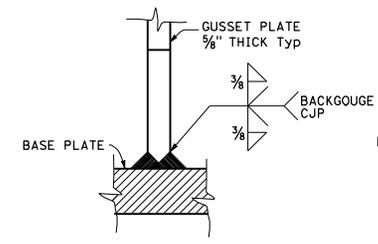
GUSSET PLATE
(Initial Shape)



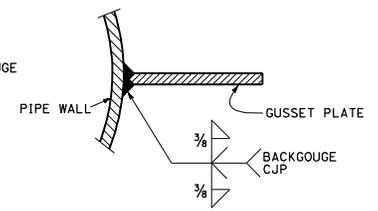
GUSSET PLATE WELDING
(See Weld Details)



GUSSET PLATE GRINDING



SECTION A-A



SECTION B-B

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

**OVERHEAD SIGN-TRUSS
SINGLE POST TYPE
GUSSET PLATE DETAILS
CHANGEABLE MESSAGE SIGNS
MODEL 500 AND 510**

NO SCALE

S142

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET NO.	TOTAL SHEETS

Stanley P. Johnson
REGISTERED CIVIL ENGINEER

May 20, 2011
PLANS APPROVAL DATE

Stanley P. Johnson
No. CS793
Exp. 3-31-12
CIVIL
STATE OF CALIFORNIA

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