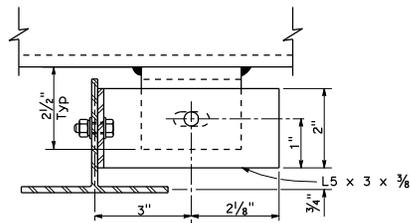


**SECTION B-B ELEVATION VIEW  
STEEL REMOVABLE SIGN PANEL FRAMES**



**BOLTED ALTERNATIVE CONNECTION AT TOP CHORD**  
For details not shown, see Sections C-C and D-D.

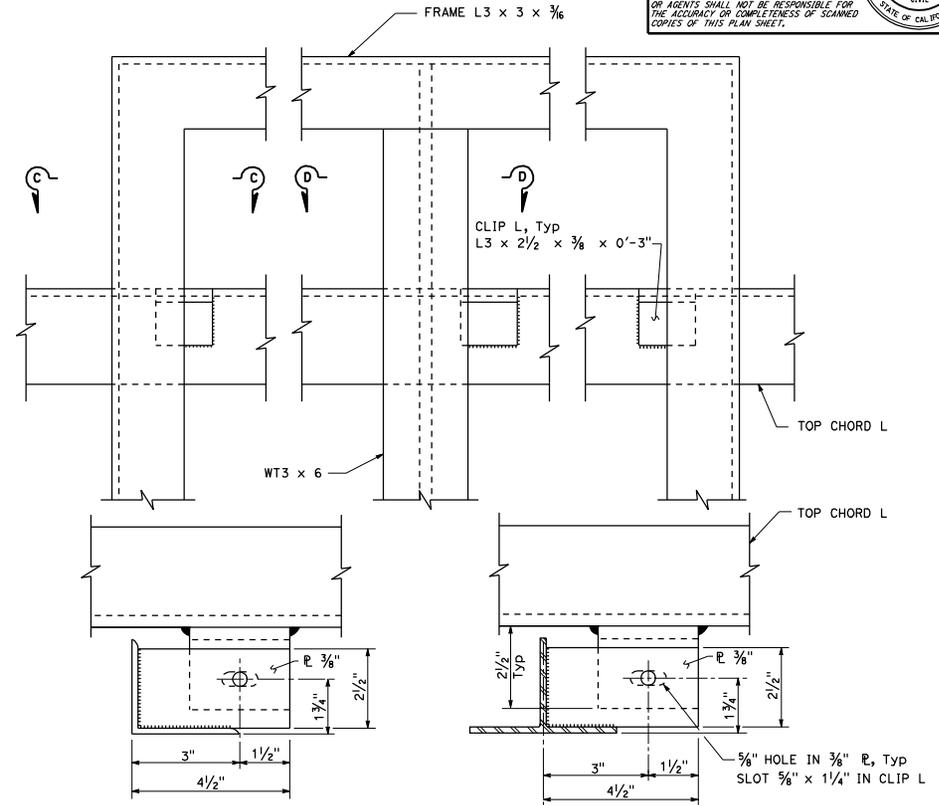
**NOTES:**

1. For Steel Removable Sign Panel Frame details see Standard Plan S20.
2. Minimum fillet weld is 1/4" for clip angles welded to chord member of truss.
3. Maximum spacing of bottom clip angle is 5'-6".
4. Top clips required for each vertical member of Removable Sign Panel Frame.

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET NO.	TOTAL SHEETS

*Stanley P. Johnson*  
 REGISTERED CIVIL ENGINEER  
 No. CS7893  
 Exp. 3-31-12  
 CIVIL  
 STATE OF CALIFORNIA

May 20, 2011  
 PLANS APPROVAL DATE  
THE STATE OF CALIFORNIA OR ITS OFFICERS OR AGENTS SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF SCANNED COPIES OF THIS PLAN SHEET.



**SECTION C-C SECTION D-D  
ALTERNATIVE CONNECTION AT TOP CHORD**

STATE OF CALIFORNIA  
 DEPARTMENT OF TRANSPORTATION  
**OVERHEAD SIGNS-TRUSS  
 REMOVABLE SIGN PANEL FRAMES  
 110" AND 120"  
 SIGN PANELS**  
 NO SCALE