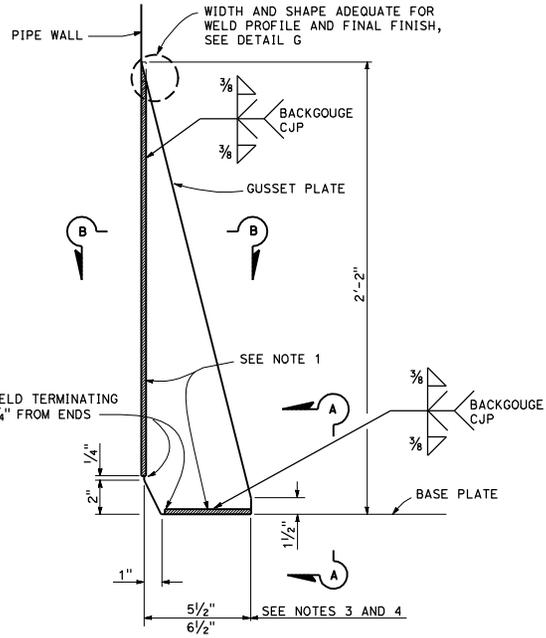


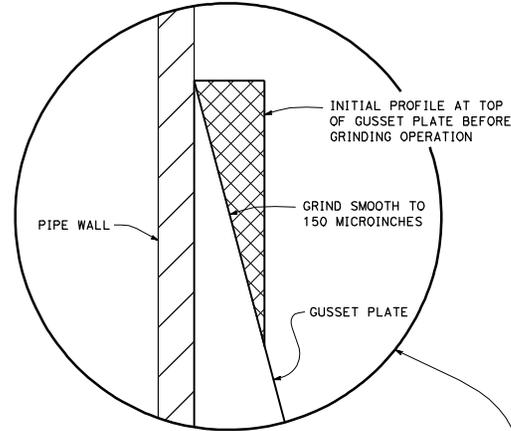
DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET NO.	TOTAL SHEETS

**Stanley P. Johnson**  
 REGISTERED CIVIL ENGINEER  
 No. CS7793  
 Exp. 3-31-12  
 CIVIL  
 STATE OF CALIFORNIA

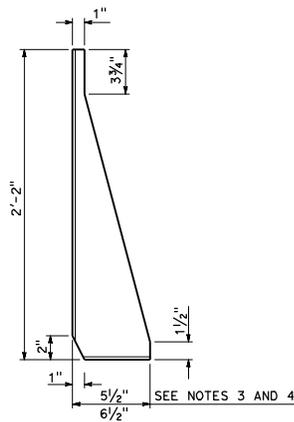
May 20, 2011  
 PLANS APPROVAL DATE  
 THE STATE OF CALIFORNIA OR ITS OFFICERS OR AGENTS SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF SCANNED COPIES OF THIS PLAN SHEET.



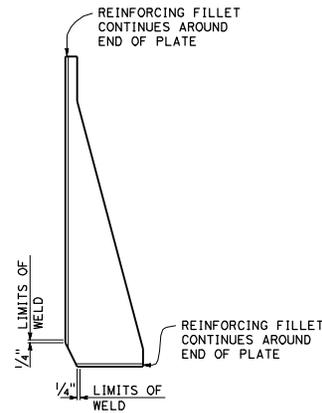
**WELD DETAILS**



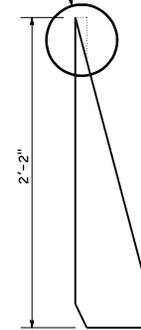
**DETAIL G**



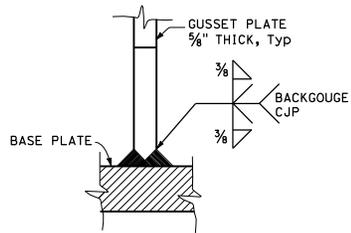
**GUSSET PLATE**  
(Initial Shape)



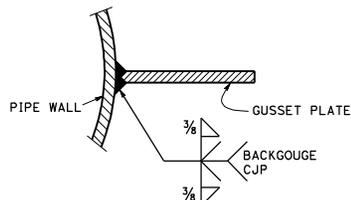
**GUSSET PLATE WELDING**  
(See Weld Details)



**GUSSET PLATE GRINDING**  
(See Details G)



**SECTION A-A**



**SECTION B-B**

**NOTES:**

1. All gussets to be same height.
2. Provide a smooth transition from gusset plate to tube.
3. 5/2" for post Types I-S through V-S.
4. 6/2" for post Type VI-S and VII-S, single post trusses and tubular.

STATE OF CALIFORNIA  
 DEPARTMENT OF TRANSPORTATION  
**OVERHEAD SIGNS-TRUSS  
 GUSSET PLATE DETAILS**

NO SCALE