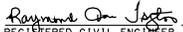
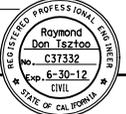


D16+	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET TOTAL No. SHEETS
 REGISTERED CIVIL ENGINEER				
May 20, 2011 PLANS APPROVAL DATE				
				
<small>THE STATE OF CALIFORNIA OR ITS OFFICERS OF AGENTS SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF SCANNED COPIES OF THIS PLAN SHEET.</small>				

ANNULAR AND HELICAL PROFILE

COUPLING TYPE	PIPE CORRUGATION	PIPE SIZE	W OR A	PIPE WALL THICKNESS				BAR AND STRAP (CSP ONLY)			ANGLE							
				CSP		CAP		CSP	BOLTS Dia	BAR Dia	DIMENSIONS		BOLTS (No.- Dia)		RIVETS ANGLE TO BAND		SPOT WELDS ANGLE TO BAND	
				CSP	CAP	CSP	CAP				CSP	CAP	CSP	CAP	CSP	CAP	CSP	
TWO PIECE INTEGRAL FLANGE	1 1/2' x 1/4"	6"	7"	0.064"-0.168"		0.052"												
	1 1/2' x 1/4"	8"-10"	7"	0.064"-0.168"	0.060"-0.164"	0.064"	0.060"											
ANNULAR	2 2/3" x 1/2"	THROUGH 24"	12"	0.064"-0.168"	0.060"-0.164"	0.064"	0.060"					2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"
HUGGER	2 2/3" x 1/2" REROLLED END	THROUGH 24"	10 1/2"	0.064"-0.168"		0.064"		0.079"	1/2"	7/8"								

NOTES:

- For helically corrugated coupling bands, the connection angles may be oriented parallel to the pipe axis, provided connecting holes are slotted lengthwise sufficiently to allow adjustment for the helix angle.
- Tension strap may be connected to band with either spot welds or fillet welds that develop minimum required strength of strap.
- Use 1/4" gage line dimension on attached angle leg for rivets and spot welds.
- Band thickness shall not be less than:
 - 3 standard thicknesses lighter than the thickness of the pipe for Corrugated Steel Pipe.
 - 2 standard thicknesses lighter than the thickness of the pipe and in no case lighter than 0.060" for Corrugated Aluminum Pipe.
- Dimensions, thicknesses and strengths shown are minimum.
- For pipe arches use same width band as for round pipe of equal periphery.
- Fillet welds of equivalent strength may be substituted for spot welds or rivets.
- Spot welds shall develop minimum required strength of strap.
- Pipe with rerolled ends having at least two 2 2/3" x 1/2" annular corrugations at each end with or without an upturned flange may be connected with any of the annular coupling bands shown for pipe of the same diameter and wall thickness and having 2 2/3" x 1/2" corrugations.
- For downdrain applications, two piece integral flange couplers shall have factory applied sleeve type rubber gaskets with a minimum length of 7" measured along the length of the pipe.

SPIRAL RIB PROFILE

COUPLING TYPE	PIPE CORRUGATION	PIPE SIZE	W	PIPE WALL THICKNESS				BAR AND STRAP (SSRP ONLY)			ANGLE							
				SSRP		ASRP		CSP	BOLTS Dia	BAR Dia	DIMENSIONS		BOLTS (No.- Dia)		RIVETS ANGLE TO BAND		SPOT WELDS ANGLE TO BAND	
				SSRP	ASRP	SSRP	ASRP				SSRP	ASRP	SSRP	ASRP	SSRP	ASRP	SSRP	
ANNULAR	2 2/3" x 1/2" * REROLLED END	24"	12"	0.064"-0.168"	0.060"-0.164"	0.064"	0.060"					2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"
HUGGER	2 2/3" x 1/2" * REROLLED END	24"	10 1/2"	0.064"-0.168"		0.064"		0.079"	1/2"	7/8"								

* See Note 11.

11. All profiles of Spiral Rib Pipe (3/4" x 3/4" ribs at 7 1/2" pitch and 3/4" x 1" ribs at 11 1/2" pitch in both steel and aluminum and 3/4" x 1" ribs at 8 1/2" pitch in steel only) shall be manufactured with rerolled ends. Corrugation profile of the rerolled ends shall be 2 2/3" x 1/2" annual corrugations with a minimum of two full corrugations at each end.

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

**CORRUGATED METAL PIPE
COUPLING DETAILS No. 7
DOWNDRAIN**

NO SCALE

D97G